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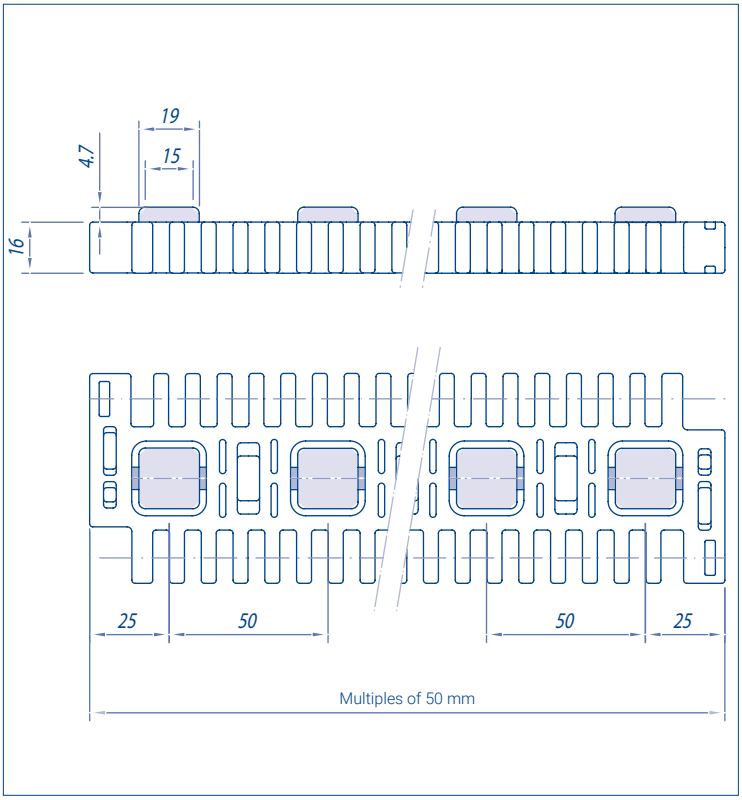
TECHNICAL DATA SHEET (TDS)

Version [05/2025]

Series **D50**
Roller 0º



Belt pitch	50 mm
Belt width	Multiples of 50 mm
Rod diameter	8 mm
Drive system	Central
Ø min direct rotation roller	75 mm
Ø min reverse rotation roller	150 mm

The D50 Series is an innovative line of modular belts designed to optimise transfers and improve product flow in demanding industrial environments. This series is distinguished by its unique design that maximises strength, durability and dimensional stability.

The Roller 90º version facilitates soft lateral transfers thanks to the orientation of its rollers, while the Roller 0º allows for efficient linear movement with the possibility of accumulation and reduced friction. In addition, the Flush Grid model without rollers, with 20% open area, offers excellent mechanical strength for applications requiring ventilation and drainage.

All variants incorporate an 8 mm diameter connecting rod, which reduces wear and therefore maintenance, minimises stretching and significantly extends belt life.

Belt surface	Belt material	Rod material	Belt resistance (kg/m)	Belt weight (kg/m2)	Temperature limit (Cº)	Standard Colours[1]	Open Area + opening dimensions	Belt thickness	Retention system
Roller 0º	PP-Polypropylene	Nylon	3600	13,78	+9 to +104	B	17%	16 mm	Cap

[1]W = White G = Grey N = Natural B = Blue O = Black

Special qualities

	Roller diameter	Roller length	Roller contact length with product	Roller height	Roller material
Roller 0º *Roller 90º*	19 mm	19 mm	15 mm	4,7 mm	Acetal Polypropylene

Food use compliance

Declaration of Conformity (EU)

The substances used are included in the Positive Lists of the Legislation of plastic materials in contact with food, Regulation (EU) 10/2011 and its modifications.

Food and Drug Administration (FDA)

This regulation describes the polymers that can be safely used to manufacture articles that come into direct contact with food, 21CFR 177.1520 (Olefin polymers) and 21 CFR 177.2470 (Polyoxymethylene copolymer).

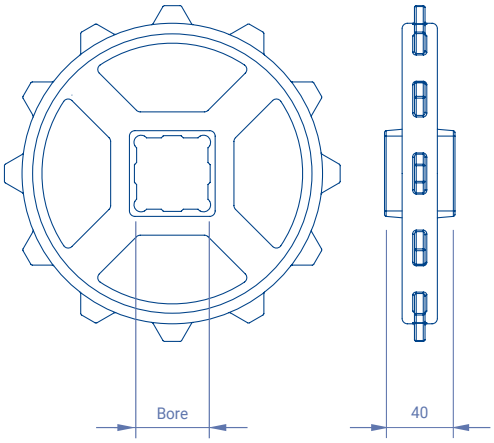
Series **D50**

SPROCKETS

We are also have sprockets to be used with motor drum in applications needing a special cleaning or in conveyors in which it is not possible to place the motor in the outside due to problems of space or safety.

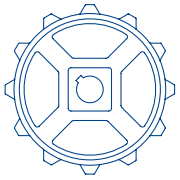
Nº teeth Z	Ø Pitch	Bore for square shaft		Hub width
		mm	inch	
10	161,80	40 - 60	1,5 - 2,5	40
12	193,18	40 - 60	1,5 - 2,5	40
16	256,29	40 - 60	1,5 - 2,5	40

**Consult the technical department for the availability of split sprocket or mechanized sprocket with different numbers of teeth.*

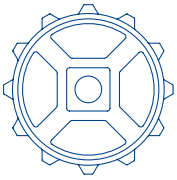


It is manufactured in polypropilene, polyacetal and stainless steel

**check availability in other materials*



WITH KEYWAY



WITHOUT KEYWAY

RETAINING RINGS

Eurobelt retaining rings are used to secure the central gear on the drive and driven shafts.They are placed on both sides of the central sprocket and are part of the self-guiding system of the modular belts, preventing the sprocket from sliding along the shaft and avoiding lateral displacements of the belt.

Additionally, the effects of temperature cause the belt to expand or contract.

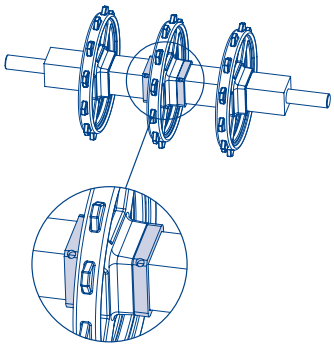
The rest of the sprockets slide freely along the shaft, allowing them to adapt to the variations and lateral movements of the belt. This ensures that the correct tooth position is maintained at all times.

CLE RETAINING RING

**See more in common accessories*

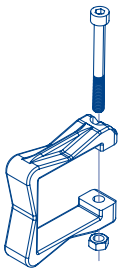
AISI 316 Stainless steel

Bore for square shaft	Screws
20	M5x5
40	M6x6
60	M6x6



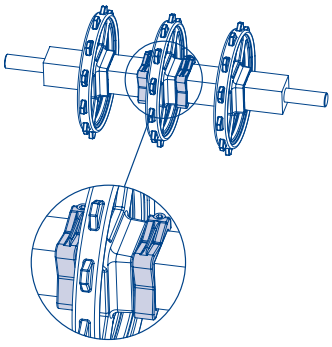
CLU RETAINING RING

**See compatibility with diameters in common accessories*



Acetal
High resistance

Working temperature: +60ºC / -40ºC
For bore square 40 mm or 1 1/2”



CONSTRUCTION DATA

SPROCKETS AND WEARSTRIPS

To calculate the necessary minimum quantity of sprockets for the drive shaft as well as for the idle one, the next formula has been used:

$$\text{Minimum quantity} = \frac{\text{Belt width (mm)}}{150\ \text{mm}}$$

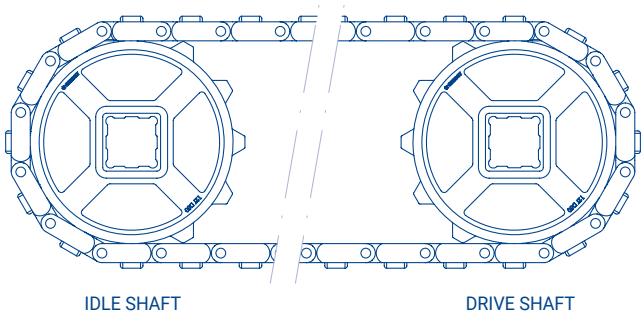
This amount must always be odd.

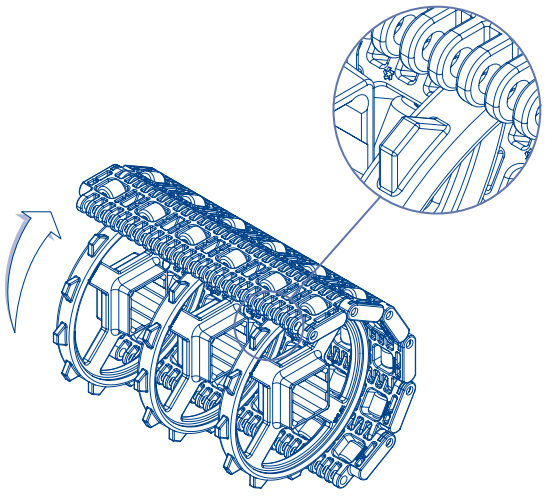
To calculate the quantity of supports, the weight of the product to be transported must be taken into account.

The distance between supports should not exceed 230 mm in the transport way or 300 mm in the return way.

Belt nominal width (mm)		Minimum quantity of sprockets per shaft	Minimum quantity of wearstrips	
			Transport way	Return way
150	150	1	2	2
200	250	2	2	2
300	450	3	2	2
500	750	5	3	3
800	1050	7	5	3
1100	1350	9	6	4
1400	1650	11	7	5
1700	1950	13	9	6
2000	2250	15	10	7
2300	2550	17	11	8
2600	2850	19	12	9
2900	3150	21	14	10
3200	3450	23	15	11
3500	3750	25	16	12
3800	4050	27	18	13

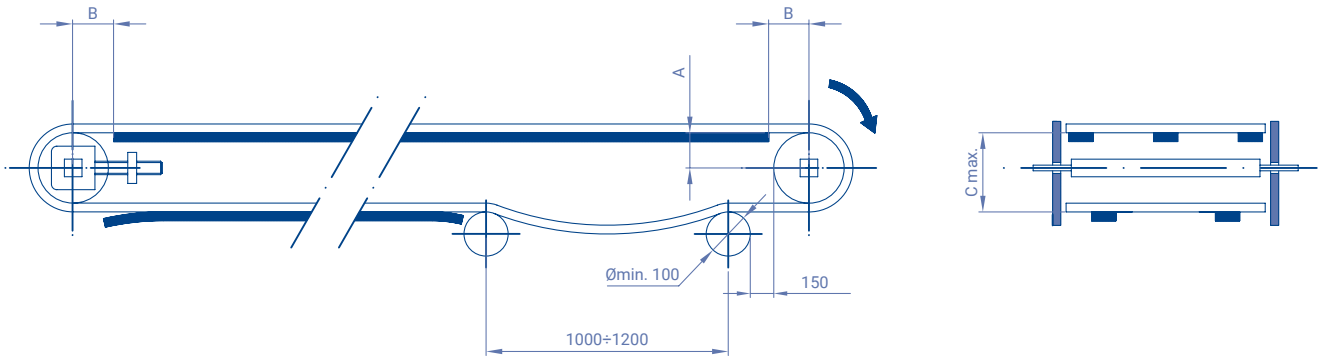
SPROCKETS INSTALLATION





Series **D50**

HORIZONTAL CONVEYOR



[A] Distance between the sliding surface of the belt and the centre of the shaft.

[B] Distance between the vertical of the shaft and the beginning of the sliding surface.

[C] Distance between the sliding surface of the belt and the support of the return way.

In the construction of conveyors, the distances appearing in the chart below must be respected according to the belt Series and the size of the sprockets.

Nº of teeth Z	Ø Pitch	A	B max.	C max.
10	161,80	72	76	165
12	193,18	89	78	200
16	256,29	120	80	260